



## Bergamid™ B700 G30 TM-Z colored Polyamide 6

### Key Characteristics

Product Description	
6016158	
General	
Material Status	• Commercial: Active
Regional Availability	• Europe
Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight
Features	• Good Dimensional Stability • Heat Stabilized • Good Stiffness • High Impact Resistance
RoHS Compliance	• RoHS Compliant
Appearance	• Unspecified Color
Forms	• Pellets
Processing Method	• Injection Molding

### Technical Properties <sup>1</sup>

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity <sup>2</sup>	1.30	1.30	ISO 1183
Molding Shrinkage - Flow <sup>3</sup> 73°F (23°C), 0.157 in (4.00 mm), Injection Molded	4.0E-3 to 8.0E-3 in/in	0.40 to 0.80 %	ASTM D955
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus <sup>4</sup> 73°F (23°C), 0.157 in (4.00 mm), Injection Molded	986000 to 1.16E+6 psi	6800 to 8000 MPa	ISO 527-2/1
Tensile Strength <sup>5, 4</sup> 73°F (23°C), 0.157 in (4.00 mm)	14500 to 17400 psi	100 to 120 MPa	ISO 527
Tensile Elongation <sup>5</sup> Break, 73°F (23°C), 0.157 in (4.00 mm)	> 4.0 %	> 4.0 %	ISO 527
Flexural Modulus (73°F (23°C))	943000 to 1.16E+6 psi	6500 to 8000 MPa	ISO 178
Flexural Stress (73°F (23°C))	23200 to 26100 psi	160 to 180 MPa	ISO 178
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Charpy Notched Impact Strength <sup>4</sup> -22°F (-30°C)	4.8 to 7.1 ft·lb/in <sup>2</sup>	10 to 15 kJ/m <sup>2</sup>	ISO 179
73°F (23°C)	9.5 to 14 ft·lb/in <sup>2</sup>	20 to 30 kJ/m <sup>2</sup>	ISO 179/1eA
Charpy Unnotched Impact Strength <sup>4</sup> -22°F (-30°C), Injection Molded	38 to 48 ft·lb/in <sup>2</sup>	80 to 100 kJ/m <sup>2</sup>	ISO 179
73°F (23°C), Injection Molded	36 to 48 ft·lb/in <sup>2</sup>	75 to 100 kJ/m <sup>2</sup>	
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load 66 psi (0.45 MPa), Unannealed, 0.157 in (4.00 mm)	401 °F	205 °C	ISO 75-2
Deflection Temperature Under Load 264 psi (1.8 MPa), Unannealed, 0.157 in (4.00 mm)	374 °F	190 °C	ISO 75-2

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Electrical	Typical Value (English)	Typical Value (SI)	Test Method
Surface Resistivity	1.0E+15 ohms	1.0E+15 ohms	ASTM D257
Volume Resistivity	1.0E+15 ohms·cm	1.0E+15 ohms·cm	ASTM D257
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating (0.13 in (3.2 mm), ALL)	HB	HB	Internal Method

### Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	176 °F	80.0 °C
Drying Time	4.0 hr	4.0 hr
Processing (Melt) Temp	464 to 536 °F	240 to 280 °C
Mold Temperature	149 to 185 °F	65.0 to 85.0 °C

### Notes

<sup>1</sup> Typical values are not to be construed as specifications.

<sup>2</sup> ±0.03

<sup>3</sup> Bergmann Method

<sup>4</sup> depend on color

<sup>5</sup> 0.20 in/min (5.0 mm/min)

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